IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

I, ADRIAN PAUL BROWN, M.A., M.I.L., M.I.T.I., declare

- That I am a citizen of the United Kingdom of Great Britain and Northern Ireland, residing at 5 Gilbert Road, London, SE11 4NZ.
- 2. That I am well acquainted with the French and English languages.
- 3. That the attached is a true translation into the English language of the certified copy of French Patent Application No. 00 08793 filed on 6th July 2000.
- 4. That all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements are made with the knowledge that wilful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such wilful false statements may jeopardise the validity of the patent application in the United States of America or any patent issuing thereon.

DECLARED THIS 1444 DAY OF NOVEMBER 2002

A P BROWN

a Phone

FRENCH REPUBLIO



PATENT OF INVENTION

UTILITY CERTIFICATE - CERTIFICATE OF ADDITION

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The Director General of the National Institute for Industrial Property certifies that the attached document is the true certified copy of an application for an Industrial Property Right filed at the Institute.

Issued in Paris, 11 OCT. 2002

For the Director General of the National Institute for Industrial Property, The Head of the Patents Department

(signature)

Martine PLANCHE

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DATE 06 JULY 2000 PLACE 75 INPI PARIS NATIONAL REGISTRATION NO. 0008793 GIVEN BY THE INPI DB 540 W /260899 9490 F1 Your references for this file: (optional) **6 AUTHORISED AGENT** JAGUELIN-GUINAMANT Surname Forename Sylvie Practice or company ADIR ET COMPAGNIE No. of standing power of attorney and/or of contractual bond 1, rue Carle Hébert Address Street Postal code and town 92415 **COURBEVOIE Cedex** 01.55.72.60.00 Telephone no. (optional) 01.55.72.72.13 Facsimile no. (optional) E-mail address (optional) 7 INVENTOR(S) The inventors are the Applicants ☑ No In this case, supply a separate designation of inventorship For a patent application only (including division and **8 SEARCH REPORT** conversion) immediate drawing up × or deferred drawing up Payment in three instalments, for natural persons only Payment of the fees in instalments ☐ Yes □ No For natural persons only 9 REDUCTION IN FEES ☐ Requested for the first time for this invention (attach a notice of non-imposition) ☐ Requested prior to this deposit (attach a copy of the admissibility decision for this invention or indicate its reference) If you have used the "Continuation" form, indicate the number of pages attached STAMP OF THE PREFECTURE 10 SIGNATURE OF THE APPLICANT OR OR OF THE INPI OF THE AUTHORISED AGENT (Name and position of signatory) (signature) Sylvie JAGUELIN-GUINAMANT P. BERNOUIS Patent Engineer (signature)

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DECLARATION OF INVENTORSHIP Page No. 1 / 2

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Your references for this file (optional)		9490 F1		
NATIONAL F	REGISTRATION NO.	0008793		
	IE INVENTION (maximum 20	-		
New α cry pharmace	rstalline form of perindopril autical compositions contain	tert-butylamine sa ning it	alt, a process for its preparation and	
APPLICANT	•	-		
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Sylvie JAGUI Patent Engine	ELIN-GUINAMANT			
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DECLARATION OF INVENTORSHIP Page No. 2 / 2

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Your references for this file (optional)		9490 F1			
	REGISTRATION NO.	0008793			
	E INVENTION (maximum 20				
	New α crystalline form of perindopril tert-butylamine salt, a process for its preparation and pharmaceutical compositions containing it				
APPLICANT(S):				
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Belonging company (optional)					
DATE AND SIGNATURE(S) OF THE APPLICANT(S) OR OF THE AUTHORISED AGENT (Name and position of signatory)		Courbevoie, 6th July 2000			
(signature)					
•	ELIN-GUINAMANT				
Patent Engine		- info	eine data files and rights applies to the responses		

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The present invention relates to a new α crystalline form of perindopril tert-butylamine salt of formula (I):

$$\begin{array}{c} H \\ \vdots \\ H_{3}C \\ \hline \\ NH \\ \hline \\ S) \\ CO_{2}H \\ CO_{2}H \\ \vdots \\ CO_{2}Et \end{array} \quad . \ tBuNH_{2} \quad \ (I),$$

to a process for its preparation and to pharmaceutical compositions containing it.

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5 Perindopril and its pharmaceutically acceptable salts, and more especially its tertbutylamine salt, have valuable pharmacological properties.

Their principal property is that of inhibiting angiotensin I converting enzyme (or kininase II), which prevents, on the one hand, conversion of the decapeptide angiotensin I to the octapeptide angiotensin II (a vasoconstrictor) and, on the other hand, degradation of bradykinin (a vasodilator) to an inactive peptide.

Those two actions contribute to the beneficial effects of perindopril in cardiovascular diseases, more especially in arterial hypertension and heart failure.

Perindopril, its preparation and its use in therapeutics have been described in European Patent specification EP 0 049 658.

In view of the pharmaceutical value of this compound, it has been of prime importance to obtain it with excellent purity. It has also been important to be able to synthesise it by means of a process that can readily be converted to the industrial scale, especially in a form that allows rapid filtration and drying. Finally, that form had to be perfectly reproducible, easily formulated and sufficiently stable to allow its storage for long periods without particular requirements for temperature, light, humidity or oxygen level.

The patent specification EP 0 308 341 describes an industrial synthesis process for perindopril. However, that document does not specify the conditions for obtaining perindopril in a form that exhibits those characteristics in a reproducible manner.

The Applicant has now found that a particular salt of perindopril, the tert-butylamine salt, can be obtained in a well defined, perfectly reproducible crystalline form that especially exhibits valuable characteristics of filtration, drying and ease of formulation.

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More specifically, the present invention relates to the α crystalline form of the compound of formula (I), characterised by the following powder X-ray diffraction diagram, measured using a Siemens D5005 diffractometer (copper anticathode) and expressed in terms of inter-planar distance d, Bragg's angle 2 theta, intensity and relative intensity (expressed as a percentage of the most intense ray):

Angle 2 theta	Inter-planar	Intensity	Relative intensity
(°)	distance d (Å)	Intensity	(%)
7.680	11.50	390	8.8
8.144	10.85	230	5.2
9.037	9.78	4410	100
10.947	8.08	182	4.1
13.150	6.73	82	1.9
13.687	6.46	83	1.9
14.627	6.05	582	13.2
15.412	5.74	770	17.5
16.573	5.34	1115	25.3
17.357	5.10	340	7.7
18.109	4.89	193	4.4
19.922	4.45	306	6.9
20.609	4.31	375	8.5
21.412	4.15	226	5.1
21.832	4.07	217	4.9
22.158	4.01	483	11
22.588	3.93	386	8.8
23.323	3.81	107	2.4
24.200	3.67	448	10.2
24.727	3.60	137	3.1
25.957	3.43	125	2.8

26.932	3.31	75	1.7
27.836	3.20	197	4.5
28.966	3.08	129	2.9
29.213	3.05	117	2.7

The invention relates also to a process for the preparation of the α crystalline form of the compound of formula (I), which process is characterised in that a solution of perindopril tert-butylamine salt in ethyl acetate is heated at reflux and is cooled gradually until crystallisation is complete.

• In the crystallisation process according to the invention it is possible to use the compound of formula (I) obtained by any process. Advantageously, the compound of formula (I) obtained by the preparation process described in patent specification EP 0 308 341 is used.

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- The concentration of the compound of formula (I) in the ethyl acetate is preferably from 70 to 90 g/litre.
- Advantageously, the solution of the compound of formula (I) in ethyl acetate at reflux is first cooled to a temperature of from 55 to 65°C at a rate of from 5 to 10°C/hour, preferably from 6 to 8°C/hour, and then to ambient temperature.
- The solution can advantageously be seeded during the cooling step at a temperature of from 76 to 65°C.
 - The perindopril tert-butylamine salt that is thereby obtained is in the form of individual needles about 0.2 mm long. That homogeneous distribution has the advantage of allowing especially rapid and efficient filtration and drying, as well as allowing the preparation of pharmaceutical formulations having a uniform and reproducible composition, which is especially advantageous when those formulations are intended for oral administration.

• The form thereby obtained is sufficiently stable to allow its storage for long periods without particular requirements for temperature, light, humidity or oxygen level.

The invention relates also to pharmaceutical compositions comprising as active ingredient the α crystalline form of the compound of formula (I) together with one or more appropriate, inert, non-toxic excipients. Among the pharmaceutical compositions according to the invention, there may be mentioned more especially those that are suitable for oral, parenteral (intravenous or subcutaneous) or nasal administration, tablets or dragées, sublingual tablets, gelatin capsules, lozenges, suppositories, creams, ointments, dermal gels, injectable preparations, drinkable suspensions etc..

The useful dosage can be varied according to the nature and severity of the disorder, the administration route and the age and weight of the patient. It varies from 1 to 500 mg per day in one or more administrations.

The pharmaceutical compositions according to the invention may also comprise a diuretic such as indapamide.

The following Examples illustrate the invention but do not limit it in any way.

The powder X-ray diffraction spectrum was measured under the following experimental conditions:

- Siemens D5005 diffractometer, scintillation detector,
- copper anticathode (λ=1.5405 Å), voltage 40 kV, intensity 40 mA,
- mounting θ -θ,

- measurement range: 5° to 30°,
- increment between each measurement : 0.02°,
- measurement time per step: 2 s,
- variable slits: v6,
- 25 filter Kβ (Ni),
 - no internal reference,

- zeroing procedure using the Siemens slits,
- experimental data processed using EVA software (version 5.0).

EXAMPLE 1: a crystalline form of perindopril tert-butylamine salt

125 g of perindopril tert-butylamine salt obtained according to the process described in patent specification EP 0 308 341 are dissolved in 1.68 litres of ethyl acetate heated at reflux.

The temperature of the solution is then brought to 60°C in the course of 2 hours 30 minutes and is then cooled to ambient temperature.

The solid obtained is collected by filtration.

10 Powder X-ray diffraction diagram:

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The powder X-ray diffraction profile (diffraction angles) of the α form of perindopril tert-butylamine salt is given by the significant rays collated in the following table together with the intensity and relative intensity (expressed as a percentage of the most intense ray).

Angle 2 theta	Inter-planar	Intensity	Relative intensity
(°)	distance d (Å)		(%)
7.680	11.50	390	8.8
8.144	10.85	230	5.2
9.037	9.78	4410	100
10.947	8.08	182	4.1
13.150	6.73	82	1.9
13.687	6.46	83	1.9
14.627	6.05	582	13.2
15.412	5.74	770	17.5
16.573	5.34	1115	25.3
17.357	5.10	340	7.7
18.109	4.89	193	4.4
19.922	4.45	306	6.9
20.609	4.31	375	8.5
21.412	4.15	226	5.1
21.832	4.07	217	4.9
22.158	4.01	483	11

22.588	3.93	386	8.8
23.323	3.81	107	2.4
24.200	3.67	448	10.2
24.727	3.60	137	3.1
25.957	3.43	125	2.8
26.932	3.31	75	1.7
27.836	3.20	197	4.5
28.966	3.08	129	2.9
29.213	3.05	117	2.7

EXAMPLE 2: Pharmaceutical composition

Preparation formula for 1000 tablets each containing 4 mg of active in	gredient	:
Compound of Example 1		4 g
Hydroxypropylcellulose		2 g
Wheat starch	1	0 g
Lactose	10	0 g
Magnesium stearate		3 g
Talc		3 2

CLAIMS

1. α crystalline form of the compound of formula (I):

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$$\begin{array}{c} H \\ \\ \downarrow \\ \\ H_{3}C \\ \hline \\ \\ CO_{2}H \\ \\ CH_{3} \\ \\ CO_{2}Et \\ \end{array} \quad . tBuNH_{2} \quad (I),$$

characterised by the following powder X-ray diffraction diagram, measured using a diffractometer (copper anticathode) and expressed in terms of inter-planar distances d, Bragg's angle 2 theta, intensity and relative intensity (expressed as a percentage with respect to the most intense ray):

Angle 2 theta	Inter-planar	Intensity	Relative intensity
(°)	distance d (Å)		(%)
7.680	11.50	390	8.8
8.144	10.85	230	5.2
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16.573	5.34	1115	25.3
17.357	5.10	340	7.7
18.109	4.89	193	4.4
19.922	4.45	306	6.9
20.609	4.31	375	8.5
21.412	4.15	226	5.1
21.832	4.07	217	4.9
22.158	4.01	483	11

22.588	3.93	386	8.8
23.323	3.81	107	2.4
24.200	3.67	448	10.2
24.727	3.60	137	3.1
25.957	3.43	125	2.8
26.932	3.31	75	1.7
27.836	3.20	197	4.5
28.966	3.08	129	2.9
29.213	3.05	117	2.7

- 2. Process for the preparation of the α crystalline form of the compound of formula (I) according to claim 1, characterised in that a solution of perindopril tert-butylamine salt in ethyl acetate is heated at reflux and is then cooled gradually until crystallisation is complete.
- 3. Process according to claim 2, characterised in that the compound of formula (I) obtained by the preparation process described in patent specification EP 0 308 341 is used.
 - 4. Process according to either claim 2 or claim 3, characterised in that the concentration of the compound of formula (I) in the ethyl acetate is from 70 to 90 g/litre.
 - 5. Process according to any one of claims 2 to 4, characterised in that the solution of the compound of formula (I) in ethyl acetate at reflux is first cooled to a temperature of from 55 to 65°C at a rate of from 5 to 10°C/hour, and then to ambient temperature.

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- 6. Process according to any one of claims 2 to 4, characterised in that the solution of the compound of formula I in ethyl acetate is seeded during the cooling step at a temperature of from 76 to 65°C.
- 7. Process according to claim 5, characterised in that the solution of the compound of formula (I) in ethyl acetate at reflux is first cooled to a temperature of from 55 to 65°C at a rate of from 6 to 8°C/hour, and then to ambient temperature.

- 8. Process according to any one of claims 2 to 7, characterised in that the perindopril tert-butylamine salt that is thereby obtained is in the form of readily filterable individual needles.
- 9. Pharmaceutical composition comprising as active ingredient the compound according to claim 1, in combination with one or more pharmaceutically acceptable, inert, non-toxic carriers.

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- 10. Pharmaceutical composition according to claim 9 for use in the manufacture of medicaments for use as inhibitors of angiotensin I converting enzyme.
- 11. Pharmaceutical composition according to claim 10 for use in the manufacture of medicaments for use in the treatment of cardiovascular diseases.
 - 12. Pharmaceutical composition according to any one of claims 9 to 11, characterised in that it also comprises a diuretic.
 - 13. Pharmaceutical composition according to claim 12, characterised in that the diuretic is indapamide.